



C. E. Smith Company, Inc., Greensboro, NC

## Assembly Instructions:

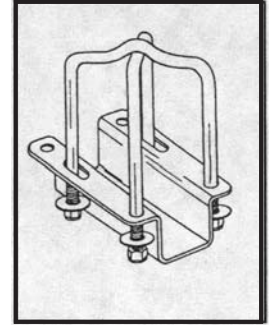
# P/N 27636 75" POST GUIDES

# SMITH™

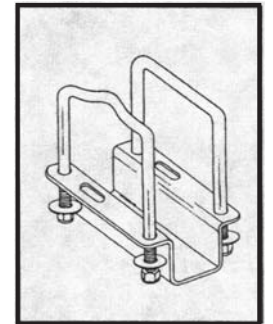
For maximum benefit when loading your boat, mount the posts as far back on the trailer frame as possible and as close to the boat as possible. The widest place on each boat is different. Most Jon boats are widest at the transom while many V-hulls are widest nearer the middle. Post guide-ons are most effective when mounted as close to the boat as possible while still allowing the widest point of the boat to pass between the posts.

**Tool Required:** 9/16" deep socket wrench or end wrench.

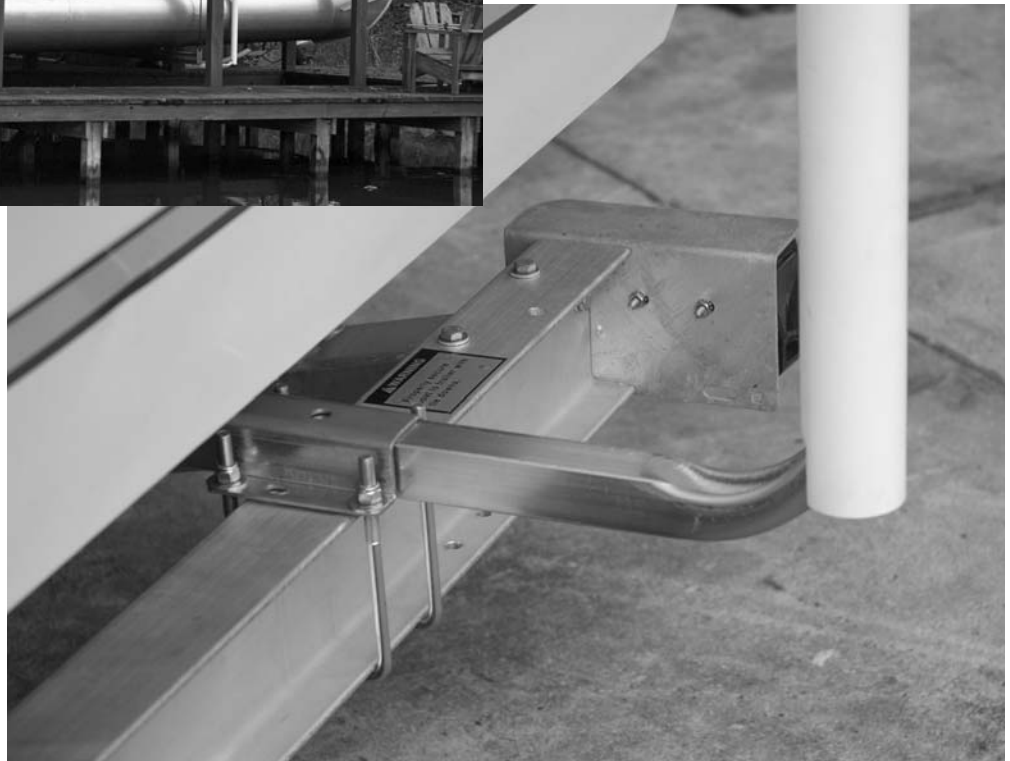
- 1- Loosely fit the mounting brackets and U-bolts to your trailer or boat lift frame as shown.
  - For 2" wide frames, assemble the U-bolts crossed as shown.
  - For 3" wide frames, assemble the U-bolts straight as shown.
  - Brackets may be mounted above or below frame.
  - Allow clearance so when loading your boat it clears the lower ends of the uprights.
  - Remember, a V bow may run deeper between the bunks during un-loading and loading.
  - Mount the guides as far back as possible on your trailer.
  - Mount close to a frame cross member for more stiffness.
- 4- Slide the galvanized uprights into the brackets and lightly tighten the U-bolts.
- 5- Tap on the PVC post caps.
- 5- Slide the PVC post on the uprights and engage the no-rotate notch over the bend in the upright.
- 6- Adjust the spacing of your posts.
- 7- Tighten the U-bolts. note the spacing is likely to change as you tighten.
- 8- Re-check spacing, adjust and re-tighten as needed.



For 2" Wide Frame



For 3" Wide Frame



### PARTS INCLUDED:

2- 74" PVC post	11377
2- PVC cap	11331
2- 40"x23" galv uprights	27641PG
2- U-bolt 6" (standard)	15260
2- U-bolts 6" (formed)	15261
8- washers	10960
8- nylon lock nuts	10810
2- galv U-brackets	27603PG